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コイン型ポリアセンキャパシタ

COIN TYPE PAS CAPACITOR



| | | |
|-----------------|--------|-----------------------|
| OPERATING TEMP. | TYPE | Operating temp. range |
| | HR | -20~+60°C |
| | TR, SR | -25~+70°C |

特長 FEATURES

・高容量・高信頼性

PASはそのアモルファス構造に多くのイオンを蓄える(ドーピングする)ことができるため、従来の電気二重層コンデンサと比較すると大きな容量を有しています。またPASは極めて安定した素材であり、サイクル寿命、過充電・過放電などの耐久性に優れています。

・RoHS/WEEE指令対応

すべての製品においてRoHS指令の対応を完了しています。リチウムイオン二次電池のような回収・リサイクルの義務はありません。

・世界最小

外径3.8mm×厚さ1.1mmの世界最小サイズのコイン型キャパシタ「PAS311シリーズ」を開発しました。薄膜電極材料の開発や特殊処理耐熱性ガスケットの採用、封止技術の開発により最小化を実現しました。

・低電圧化対応

携帯電話やPDAなどの高機能化に伴う内部回路の低電圧化において、2.0V以下の充放電特性に優れた「PAS414TR」を開発しました。薄膜電極材料の改良により、従来比で容量20%アップを実現しました。様々な内部回路電圧に最適な製品を取り揃えています。

・High capacity / High reliability

PAS can store a large number of ions into its amorphous structure (doping), therefore PAS capacitor has much larger capacity than conventional electric double layer capacitor. In addition, PAS is extremely stable material and PAS capacitor shows excellent performance of cycle life and durability to overcharge and overdischarge.

・RoHS / WEEE compliance

PAS capacitors are RoHS and WEEE compliant products and have no recycling and collection duty that is required in lithium ion battery's case.

・The world's smallest capacitor

"PAS311 series" is the world's smallest coin shaped capacitors, which size is diameter 3.8mm × height 1.1mm.

This smallest product was carried out by developing electrode materials, sealing technology and introducing special processed heat resistance gasket.

・Low voltage compliance

Shoei Electronics developed PAS414TR, which has high performance in charging/discharging characteristics with lower than 2.0V setting, in response to low voltage trend for multifunctional mobile phone and PDAs. PAS414TR achieved 20% increase of capacity compared with our conventional line up by improving electrode. We have various types of products suitable for various internal circuit voltages.

用途 APPLICATIONS

・携帯電話、デジタルカメラ、携帯情報端末(PDA)、携帯ラジオなどのメモリーや時計機能(RTC)バックアップ用電源

・Memory and RTC back-up power source used for cellular phone, PDA, digital camera, portable radio and so on.

形名表記法 ORDERING CODE

| | |
|-----|------------|
| 1 | シリーズ名 |
| PAS | ポリアセンキャパシタ |

| | |
|----|------------|
| 3 | 厚み寸法 H(mm) |
| 09 | 0.9 |
| 11 | 1.1 |
| 14 | 1.4 |

| | |
|---|------|
| 5 | 共通記号 |
| - | 固定 |

| | |
|---|-------------|
| 2 | 外径寸法 φD(mm) |
| 3 | 3.8 |
| 4 | 4.8 |

| | |
|----|--------------------------|
| 4 | 最大使用電圧(V) / はんだ付け |
| TR | 2.0 鉛フリー リフローはんだ付け |
| SR | 2.5(2.6*) 鉛フリー リフローはんだ付け |
| HR | 3.3 鉛フリー リフローはんだ付け |

| | |
|------|------|
| 6 | 端子形状 |
| VA5 | 個別仕様 |
| VA5R | 個別仕様 |
| VA6R | 個別仕様 |
| VE5 | 個別仕様 |
| VE5R | 個別仕様 |

(*) : PAS311SRのみ

P A S 3 1 1 H R - V A 6 R

| | |
|-----|----------------------|
| 1 | Series name |
| PAS | Polyacene Capacitors |

| | |
|----|--------------|
| 3 | Height H(mm) |
| 09 | 0.9 |
| 11 | 1.1 |
| 14 | 1.4 |

| | |
|---|-------------|
| 5 | Common sign |
| - | Fixation |

| | |
|---|-----------------|
| 2 | Diameter φD(mm) |
| 3 | 3.8 |
| 4 | 4.8 |

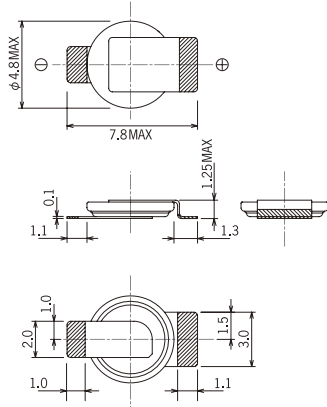
| | |
|----|---------------------------------------|
| 4 | Maximum Usable Voltage(V) / Soldering |
| TR | 2.0 Lead Free Reflow Soldering |
| SR | 2.5(2.6*) Lead Free Reflow Soldering |
| HR | 3.3 Lead Free Reflow Soldering |

| | |
|------|------------------------|
| 6 | Lead Terminal |
| VA5 | Individually specified |
| VA5R | Individually specified |
| VA6R | Individually specified |
| VE5 | Individually specified |
| VE5R | Individually specified |

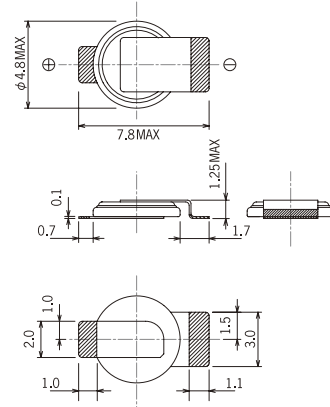
(*) : PAS311SR only

外形寸法 EXTERNAL DIMENSIONS

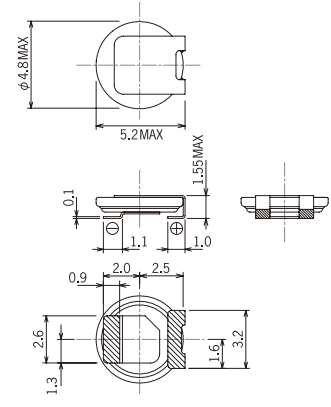
409-VA5 Type



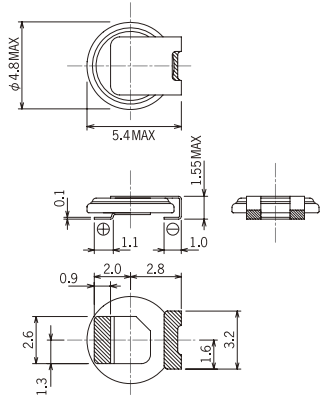
409-VA5R Type



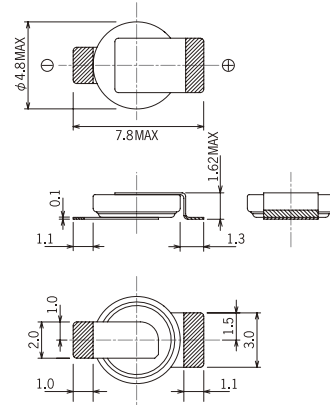
409-VE5 Type



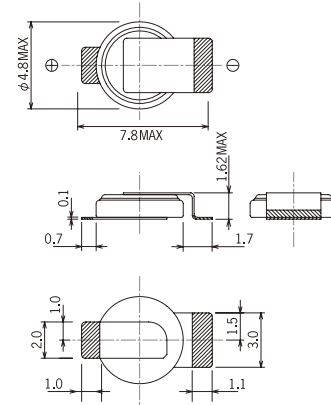
409-VE5R Type



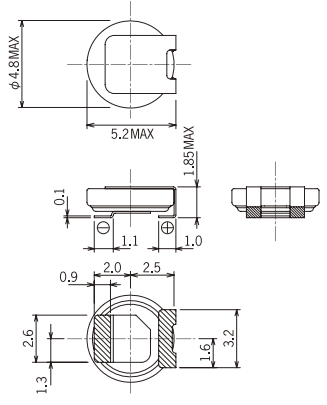
414-VA5 Type



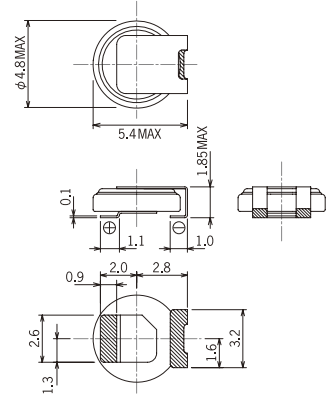
414-VA5R Type



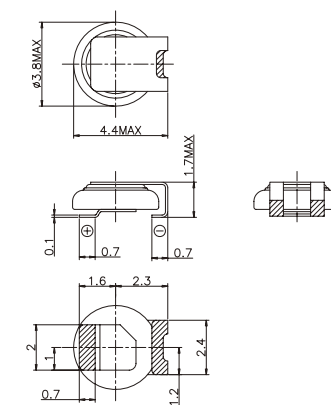
414-VE5 Type



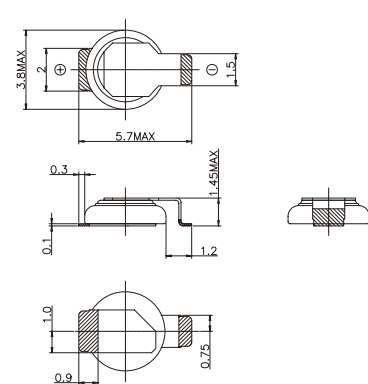
414-VE5R Type



311-VE5R Type



311-VA6R Type



■ はんだメッキ部分
Solder plating area
(単位: mm)
(Unit: mm)

セクションガイド
Selection Guide

アイテム一覧
Part Numbers

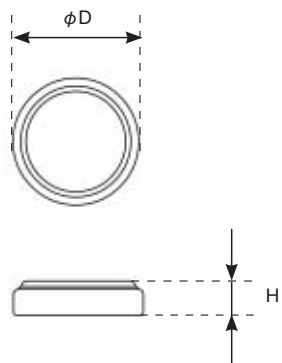
特性図
Electrical Characteristics

梱包
Packaging

信頼性
Reliability Data

使用上の注意
Precautions





| Type | φ D | H | Weight |
|------|----------------|----------------|--------|
| 311 | 3.8 (0.150) | 1.1 (0.043) | 0.03 |
| 409 | 4.8 (0.189) | 0.9 (0.035) | 0.05 |
| 414 | 4.8 (0.189) | 1.4 (0.055) | 0.06 |

Unit : mm (inch) unit:g

アイテム一覧 PART NUMBERS

| 品番 PartNumber | 端子形状 TerminalShape | 鉛フリーリフロー LeadFree Reflowable | RoHS | 最大使用電圧 Maximum Usable Voltage (V) | 公称容量 Nominal Capacity (μ Ah) | 公称容量 Nominal Capacitance (F) | 内部抵抗 typ. Typical Internal Resistance (Ω) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------------------|-----------------------|------------------------------------|------|--|------------------------------------|---------------------------------------|--|----------|-----|---|---|-----|------------------|------|-----|------|---|---|-----|---|---|----------|------|---|---|-----|------------------|------|----|-----|---|---|------|---|---|-----|---|---|----------|------|---|---|-----|------------------|------|----|------|---|---|----------|-----|---|---|-----|------------------|------|----|------|---|---|-----|---|---|------|---|---|----------|-----|---|---|-----|------------------|------|----|------|---|---|-----|---|---|------|---|---|----------|-----|---|---|-----|------------------|------|----|------|---|---|-----|
| PAS311HR | VA6R | ○ | ○ | 3.3 | 10 ⁻¹ | 0.03 | 120 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VE5R | ○ | ○ | | | | | PAS409HR | VA5 | ○ | ○ | 3.3 | 12 ⁻¹ | 0.03 | 100 | VA5R | ○ | ○ | VE5 | ○ | ○ | PAS414HR | VE5R | ○ | ○ | 3.3 | 20 ⁻¹ | 0.06 | 80 | VA5 | ○ | ○ | VA5R | ○ | ○ | VE5 | ○ | ○ | PAS311SR | VA6R | ○ | ○ | 2.6 | 10 ⁻² | 0.03 | 50 | VE5R | ○ | ○ | PAS409SR | VA5 | ○ | ○ | 2.5 | 10 ⁻² | 0.04 | 50 | VA5R | ○ | ○ | VE5 | ○ | ○ | VE5R | ○ | ○ | PAS414SR | VA5 | ○ | ○ | 2.5 | 18 ⁻² | 0.07 | 50 | VA5R | ○ | ○ | VE5 | ○ | ○ | VE5R | ○ | ○ | PAS414TR | VA5 | ○ | ○ | 2.0 | 22 ⁻³ | 0.08 | 80 | VA5R | ○ | ○ | VE5 |
| PAS409HR | VA5 | ○ | ○ | 3.3 | 12 ⁻¹ | 0.03 | 100 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VA5R | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VE5 | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PAS414HR | VE5R | ○ | ○ | 3.3 | 20 ⁻¹ | 0.06 | 80 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VA5 | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VA5R | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VE5 | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PAS311SR | VA6R | ○ | ○ | 2.6 | 10 ⁻² | 0.03 | 50 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VE5R | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PAS409SR | VA5 | ○ | ○ | 2.5 | 10 ⁻² | 0.04 | 50 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VA5R | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VE5 | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VE5R | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PAS414SR | VA5 | ○ | ○ | 2.5 | 18 ⁻² | 0.07 | 50 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VA5R | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VE5 | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VE5R | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PAS414TR | VA5 | ○ | ○ | 2.0 | 22 ⁻³ | 0.08 | 80 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VA5R | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VE5 | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | VE5R | ○ | ○ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

*1 最大使用電圧→2.0V間で測定
 *2 最大使用電圧→1.5V間で測定
 *3 最大使用電圧→1.0Vで測定

*1 Capacity is measured from maximum usable voltage to 2.0V
 *2 Capacity is measured from maximum usable voltage to 1.5V
 *3 Capacity is measured from maximum usable voltage to 1.0V

特長 FEATURES

- ・鉛フリーリフローはんだ付け対応
(リフロー温度は信頼性のページをご参照下さい)
- ・3.3V以下で任意の電圧設定が可能
- ・PAS311HRは世界最小サイズ

- ・Reflowable with lead-free condition.
(Refer to Reliability Data for recommendable reflow pattern).
- ・Voltage can be set free below 3.3V.
- ・PAS311HR is world's smallest size.

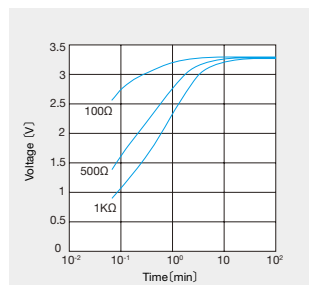
仕様 SPECIFICATIONS

| 品番 Part Number | 311HR | 409HR | 414HR |
|--|---|---------------------|---------------------|
| 1. 使用温度範囲 Operating Temp. Range | - 20 ~ + 60°C | | |
| 2. 最大使用電圧 Max. Usable Voltage | 3.3V | | |
| 3. 初期容量規格 (μAh) Initial Capacitance | 6 以上 Over 6 | 7 以上 Over 7 | 10 以上 Over 10 |
| 4. 初期内部抵抗規格 (Ω) Initial Internal Resistance | 500 以下 Below 550 | 300 以下 Below 300 | 250 以下 Below 250 |
| 5. 最大放電電流 (μA) Max. Discharge Current | 10 | 20 | 20 |
| 6. 温度特性 Temperature Characteristics | 上限温度 (60°C) 容量 : 初期規格値の 90% 以上 下限温度 (- 20°C) 容量 : 初期規格値の 50% 以上 Highest temperature (60°C) Capacity: Over 90% of initial spec. Lowest temperature (- 20°C) Capacity: Over 50% of initial spec. | | |

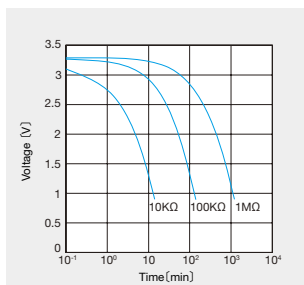
特性図 ELECTRICAL CHARACTERISTICS

PAS414HR

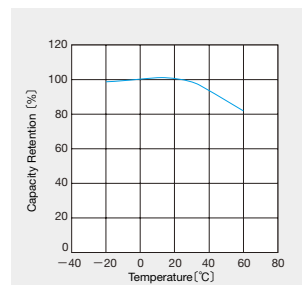
○充電特性(定抵抗)
Charging characteristics (Constant R)



○放電特性(定抵抗)
Discharging characteristics (Constant R)



○温度特性
Temperature characteristics



特長 FEATURES

- ・鉛フリーリフローはんだ付け対応
(リフロー温度は信頼性のページをご参照下さい)
- ・2.5V(PAS311SRは2.6V)以下で任意の電圧設定が可能
- ・PAS311SRは世界最小サイズ

- ・Reflowable with lead-free condition.
(Refer to Reliability Data for recommendable reflow pattern).
- ・Voltage can be set free below 2.5V(2.6V for PAS311SR).
- ・PAS311SR is world's smallest size.

仕様 SPECIFICATIONS

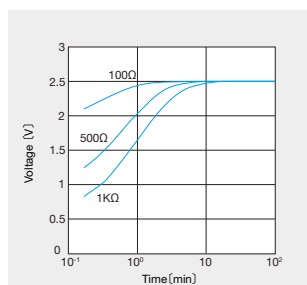
| 品番 Part Number | 311SR | 409SR | 414SR |
|---|---|------------------------|----------------------|
| 1. 使用温度範囲 Operating Temp. Range | - 25 ~ + 70°C | | |
| 2. 最大使用電圧 Max. Usable Voltage | 2.6V | 2.5V | 2.5V |
| 3. 初期容量規格(F) Initial Capacitance | 0.025 以上 Over 0.025 | 0.025 以上 Over 0.025 | 0.05 以上 Over 0.05 |
| 4. 初期内部抵抗規格(Ω) Initial Internal Resistance | 120 以下 Below 120 | 120 以下 Below 120 | 120 以下 Below 120 |
| 5. 最大放電電流(μA) Max. Discharge Current | 10 | 20 | 20 |
| 6. 温度特性 Temperature Characteristics | 上限温度 (70°C) 容量: 初期規格値の 90% 以上 下限温度 (- 25°C) 容量: 初期規格値の 50% 以上 Highest temperature (70°C) Capacitance: Over 90% of initial spec. Lowest temperature (- 25°C) Capacitance: Over 50% of initial spec. | | |

特性図 ELECTRICAL CHARACTERISTICS

PAS414SR

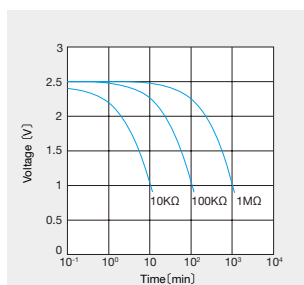
○充電特性(定抵抗)

Charging characteristics (Constant R)



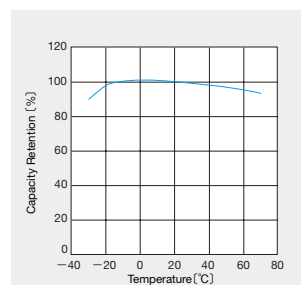
○放電特性(定抵抗)

Discharging characteristics (Constant R)



○温度特性

Temperature characteristics



特長 FEATURES

- ・鉛フリーリフローはんだ付け対応
(リフロー温度は信頼性のページをご参照下さい)
- ・2.0V以下で任意の電圧設定が可能
- ・従来比で容量20%アップを実現

- ・Reflowable with lead-free condition.
(Refer to Reliability Data for recommendable reflow pattern).
- ・Voltage can be set free below 2.0V.
- ・PAS311SR is world's smallest size.

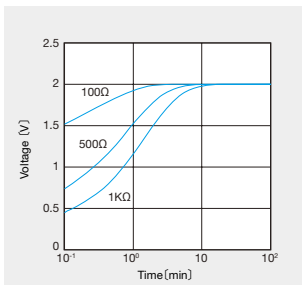
仕様 SPECIFICATIONS

| 品番 Part Number | 414TR |
|--|--|
| 1. 使用温度範囲 Operating Temp. Range | -25~+70°C |
| 2. 最大使用電圧 Max. Usable Voltage | 2.0V |
| 3. 初期容量規格 (F) Initial Capacitance | 0.06以上 Over 0.06 |
| 4. 初期内部抵抗規格 (Ω) Initial Internal Resistance | 120以下 Below 120 |
| 5. 最大放電電流 (μA) Max. Discharge Current | 20 |
| 6. 温度特性 Temperature Characteristics | 上限温度(70°C) 容量: 初期規格値の90%以上 下限温度(-25°C) 容量: 初期規格値の50%以上 Highest temperature(70°C) Capacitance: Over 90% of initial spec. Lowest temperature(-25°C) Capacitance: Over 50% of initial spec |

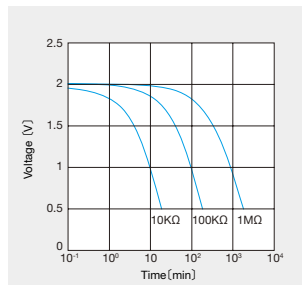
特性図 ELECTRICAL CHARACTERISTICS

PAS414TR

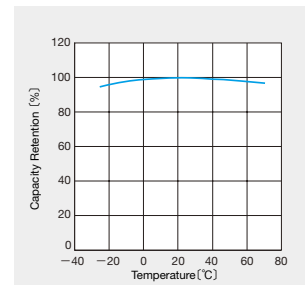
○充電特性(定抵抗)
Charging characteristics (Constant R)



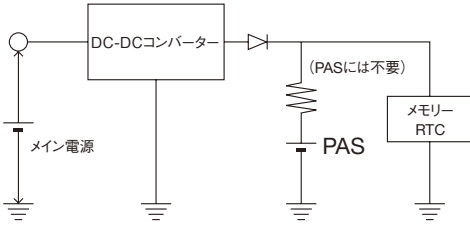
○放電特性(定抵抗)
Discharging characteristics (Constant R)



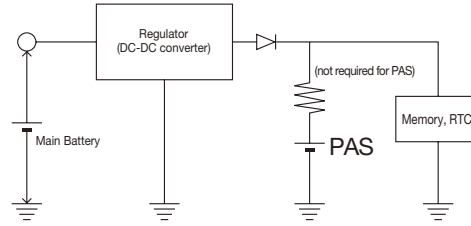
○温度特性
Temperature characteristics



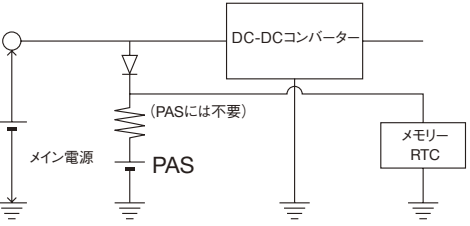
○適用1: 携帯電話



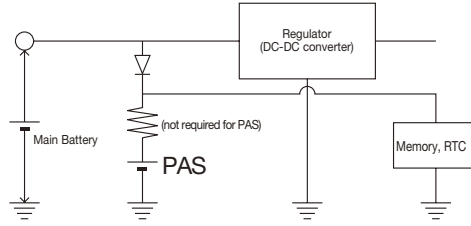
○Application 1: Cellular Phone



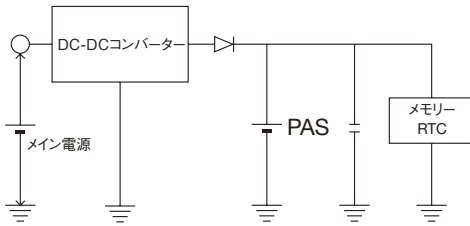
○適用2: 携帯電話



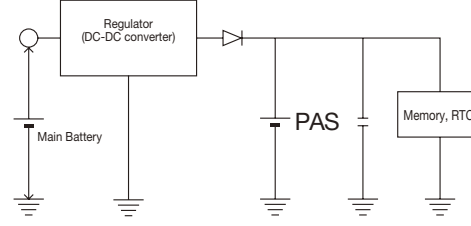
○Application 2: Cellular Phone



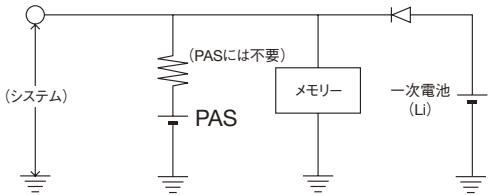
○適用3: 携帯電話



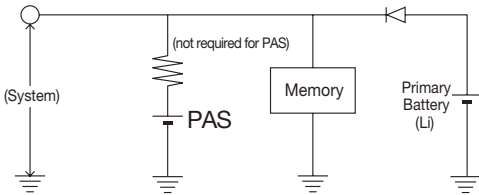
○Application 3: Cellular Phone



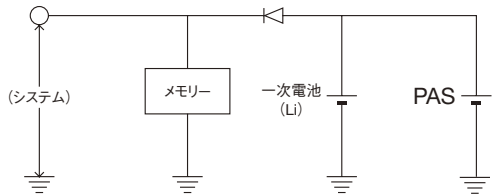
○適用4: メモリーカード



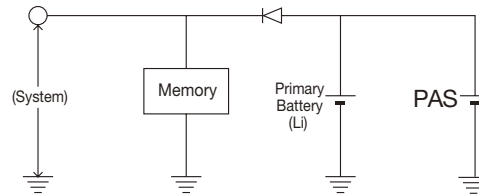
○Application 4: Memory card



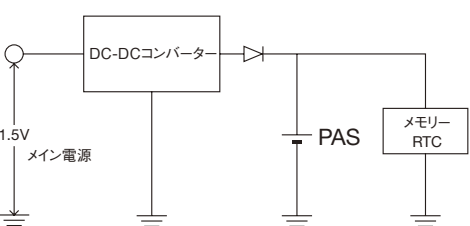
○適用5: ICメモリーカード



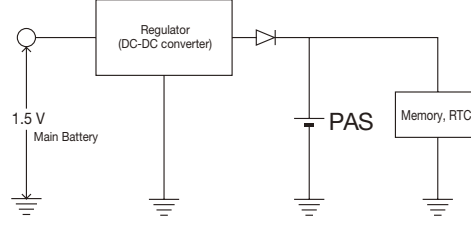
○Application 5: IC Memory card



○適用6: ページャー



○Application 6: Pager



① 梱包仕様一覧 Summary Packaging Specifications

| アイテム Item | 端子形状 Terminal Shape | 製品入り数 Quantity per Reel | 製品向き ^(*) Products Direction | テープ幅 Tape Width | ピッチ Pitch | リール径 Reel Diameter | エンボス形状 Emboss Shape |
|--------------|------------------------|----------------------------|---|--------------------|--------------|-----------------------|------------------------|
| PAS311 □□ | VA6R | 4000 | — | 16.0 ± 0.3 | 8.0 ± 0.1 | 330 | A |
| | VE5R | 4000 | — | 16.0 ± 0.3 | 8.0 ± 0.1 | 330 | B |
| PAS409 □□ | VA5 | 4000 | + | 16.0 ± 0.3 | 8.0 ± 0.1 | 330 | C |
| | VA5R | 4000 | — | 16.0 ± 0.3 | 8.0 ± 0.1 | 330 | C |
| | VE5 | 4000 | + | 16.0 ± 0.3 | 8.0 ± 0.1 | 330 | C |
| PAS414 □□ | VE5R | 4000 | — | 16.0 ± 0.3 | 8.0 ± 0.1 | 330 | C |
| | VA5 | 4000 | + | 16.0 ± 0.3 | 8.0 ± 0.1 | 330 | D |
| | VA5R | 4000 | — | 16.0 ± 0.3 | 8.0 ± 0.1 | 330 | D |
| | VE5 | 4000 | + | 16.0 ± 0.3 | 8.0 ± 0.1 | 330 | D |
| | VE5R | 4000 | — | 16.0 ± 0.3 | 8.0 ± 0.1 | 330 | D |

(*) スプロケット穴に近い方の端子の極性を示す

(*) Indicate the polarity of terminal which is close to sprocket hole.

単位 : mm

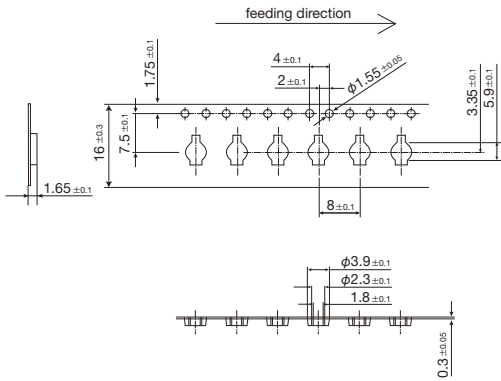
Unit : mm

② テーピング寸法 Taping Dimensions

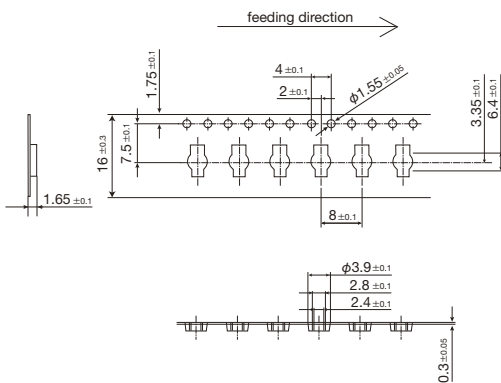
単位 : mm

Unit : mm

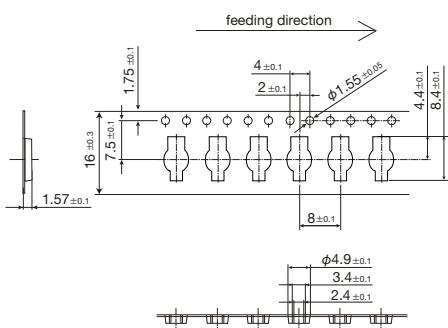
エンボス形状 A
Emboss Shape A



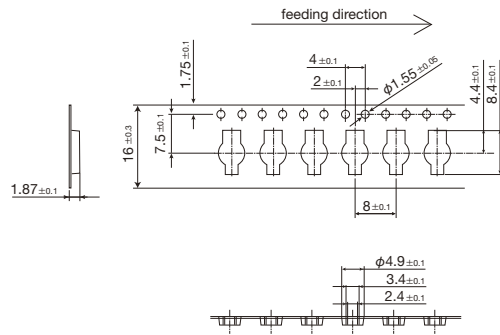
エンボス形状 B
Emboss Shape B



エンボス形状 C
Emboss Shape C



エンボス形状 D
Emboss Shape D



③ リーダー部 トレーラー部 Leader Section/Trailer Section

リーダー部: 400mm以上

(カバーテープにシールされた空ポケットを少なくとも44個ふくむこと)

Leader section : Over 400mm

(Containing at least 44 vacant pockets of carrier tape sealed with top cover tape)

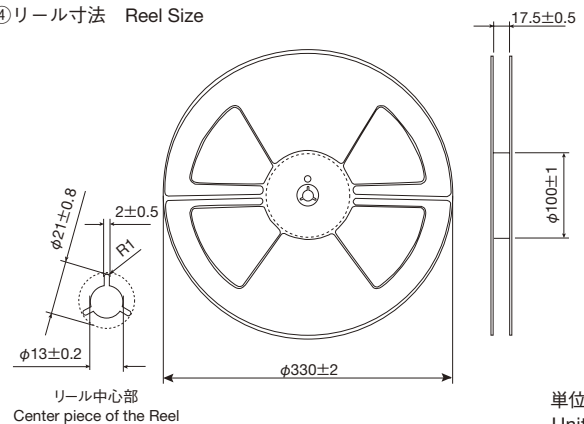
トレーラー部: 40mm以上

(カバーテープにシールされた空ポケット 5個以上)

Trailer section : Over 40mm

(Over 5 vacant pockets of carrier tape sealed with top cover tape)

④ リール寸法 Reel Size



リール中心部
Center piece of the Reel

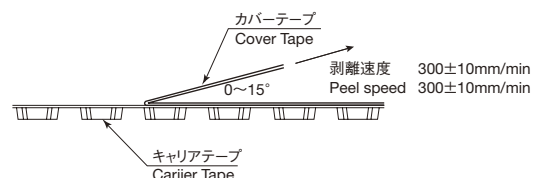
単位 : mm

Unit : mm

⑤ 剥離強度 Peel Strength

下図の条件にて、0.1~0.7N

0.1 ~0.7N under the condition of below figure.



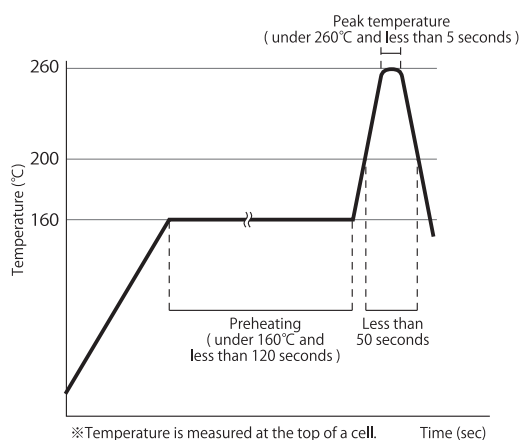
RELIABILITY DATA

| Items | Specifications | | | Test Conditions, Remark |
|---|--|---------------|---------------|---|
| | HR type | SR type | TR type | |
| 1. Operating Temperature range | - 20 ~ + 60°C | - 25 ~ + 70°C | - 25 ~ + 70°C | |
| 2. Max. Usable Voltage | 3.3V | 2.5V (2.6*) | 2.0V | |
| 3. Resistance to Reflow Soldering Heat | Capacity : Within initial spec. Appearance : No noticeable abnormality | | | Conduct reflow soldering twice according to under mentioned reflow soldering test condition ,and return to normal temperature and humidity.(Conduct the reflow in the condition of the voltage of 0.3V or lower.) |
| 4. Floating Charge Characteristics | Capacity : Over 70% of initial spec. Appearance : No noticeable abnormality | | | Apply a max. usable voltage to capacitor for 500 hours at max. operating temp. and measure the floating charge characteristics after returning to normal temperature and humidity. |
| 5. Charge/Discharge Cycle Characteristics | Capacity : Over 50% of initial spec. Appearance : No noticeable abnormality | | | Measure the charge/discharge cycle characteristics after 10000 charge/discharge cycle at 25 ± 5 °C with under mentioned charge/discharge cycle test condition for each parts. |
| 6. Thermal Durability | Capacity : Over 80% of initial spec. Appearance : No noticeable abnormality | | | Leave the capacitor in an atmosphere of 85°C ± 2°C and - 30 ± 2°C consecutively for 96 hours each, and return to normal temperature and humidity. |
| 7. Humidity Durability | Capacity : Over 80% of initial spec. Appearance : No noticeable abnormality | | | Temperature : 40 ± 2 °C、 Humidity:90 ~ 95%RH Leave the capacitor for 96 hours, and return to normal temperature and humidity. |
| 8. Vibration Durability | No exterior abnormality observed: initial spec. values retained | | | Apply a sine wave vibration of 1.5mm amplitude and frequency 10 ~ 55Hz, for 2 hours per each direction(X,Y and Z), total 6 hours. |

(*) 2.6V for PAS311SR

Reflow Soldering Test Condition

○Reflow profile with lead free condition (HR/SR/TR)



Cautions : Do not charge prior to reflow.

Set reflow condition with in the range provided in "Specifications", which will be published separately.
Consult with us about the details.

Charge/Discharge Cycle Test Condition

| Parts umber | 311HR | 409HR | 414HR | 311SR | 409SR | 414SR | 414TR |
|-------------------------------------|-------|-------|-------|-------|-------|-------|-------|
| Charging/Discharging Resistance (Ω) | 3000 | 3000 | 3000 | 150 | 150 | 150 | 150 |
| Charging Voltage (V) | 3.3 | 3.3 | 3.3 | 2.5 | 2.5 | 2.5 | 2.0 |
| Charging Time (min) | 12 | 12 | 24 | 5 | 9 | 9 | 5 |
| Discharging Time (min) | 3 | 3 | 6 | 1 | 1 | 1 | 1 |

PRECAUTIONS

| | |
|-----|--|
| 1. | Use under the maximum usable voltage. If over maximum usable voltage is applied, it might cause abnormal current flow, which shorten lifetime and sometimes damage PAS capacitor. |
| 2. | Use under surrounding temperature kept as normal as possible. Lifetime of PAS capacitor is greatly affected by surrounding temperature. Each 10°C drop in temperature extends its expected lifetime approximately twice as much. Therefore, avoid high temperature and use PAS capacitor under lower temperature than the maximum operating temperature range. |
| 3. | Mind voltage drop when back-up. When discharging (back-up) start, voltage drop occurs by actuating current and internal resistance in the cell. Consult us beforehand in case if discharging current of 311 type is over 10μA and over 20μA for 409/414 type . |
| 4. | Consult us when using PAS capacitors in a series connection. In case of using PAS capacitors in series connection, the voltage of each capacitor is not always equal and it may be occurred excessive voltage in a part of capacitor, which may lead to shortening lifetime and breakdown. |
| 5. | Pay sufficient attention to use PAS in circuit with high ripple current. Since PAS capacitor has higher internal resistance than electric capacitor, ripple current may heat up capacitor body, which might cause the increase of internal resistance and deterioration of capacity. |
| 6. | Do not expose PAS capacitor into high humidity, alkaline or acid air. In case PAS capacitor is used in high humidity, alkaline or acid air, lead terminal and container may be damaged. Also, it may cause deteriorating of its performance. |
| 7. | Do not touch with printed pattern. If product touch with printed pattern, short-circuit occurs. Additionally, in case of there is a printed pattern under the product, it may occur short-circuit caused by a breakage of resist. |
| 8. | Mind the polarity of PAS capacitor when soldering on board. Identify the indication of polarity or terminal shapes when installing. If counter current is applied, it might deteriorate capacity and increase internal resistance. It may turn out to be a breakage of product. |
| 9. | Caution on soldering <ul style="list-style-type: none"> • Follow the scope of conditions regulated in specifications. • Do not charge prior to reflowing. • Consult us for details about reflow condition. |
| 10. | Consult us about cleaning condition when cleaning circuit-board after soldering. Cleaning may affect PAS capacitor. Consult us about cleaning conditions beforehand. |
| 11. | Avoid excessive vibration. Excessive vibration may be a cause of breaking soldering part and damaging terminal. |
| 12. | Storage Keep following cautions for storage: <ul style="list-style-type: none"> • Use Shoei Electronics' s tray or reel. For moving on to another tray, do not bend terminals. • Store under normal atmosphere. Sudden change of temperature or high humid condition deteriorates the performance. • Avoid dust and direct sunlight. |
| 13. | Other cautions <ul style="list-style-type: none"> • Do not heat or throw into fire. • Do not short-circuit. • Do not direct soldering to cell body. • Do not dismantle. • Do not deform. • Mind the edge of terminals. |