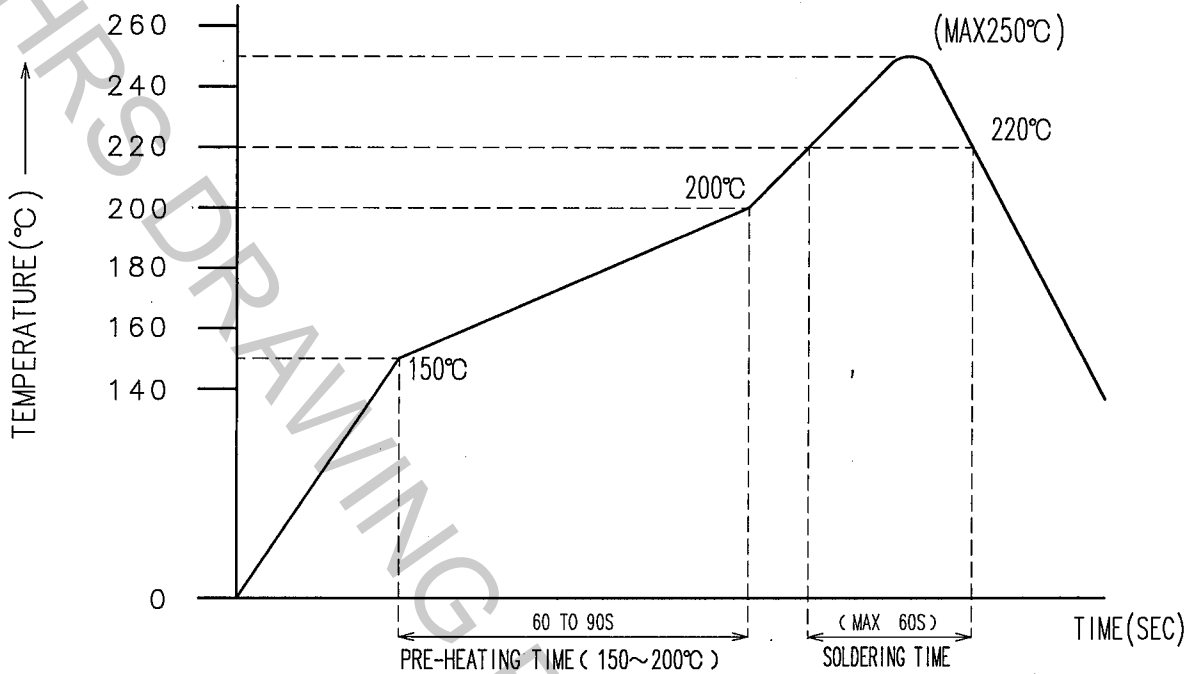


1	2	3	4						
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△				..	△				..
△					△				..
△					△				..

< APPLICABLE CONDITIONS >

- PCB : GLASS EPOXY, 40 x 30 x 1 [mm]
- SOLDER TYPE : Sn-3Ag-0.5Su (FLUX CONTENT 10.5wt%)
- METAL MASK : THICKNESS 0.12 [mm]



- NOTE 1. REFLOW : 2 TIMES MAX.
 2. PROFILE DEPENDS ON THE TYPE AND THE QUANTITY OF SOLDER.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS		
	CODE NO. (OLD)						
			DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
			T. NODA	T. Noda	H. Yamaguchi	H. Okawa	
			'06.04.14	'06.04.14	'06.04.17	'06.04.17	
	DRAWING NO.	PART NO.		FX12 SERIES			
	EDC4-156244-01						
	UNITS	CODE NO.		CL573			1/1
	mm						

RECOMMENDED REFLOW PROFILE

SCALE

UNITS
mm

HRS HIROSE ELECTRIC CO., LTD.