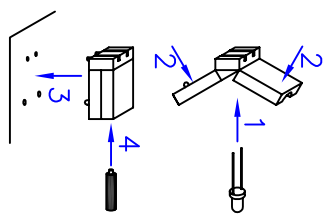
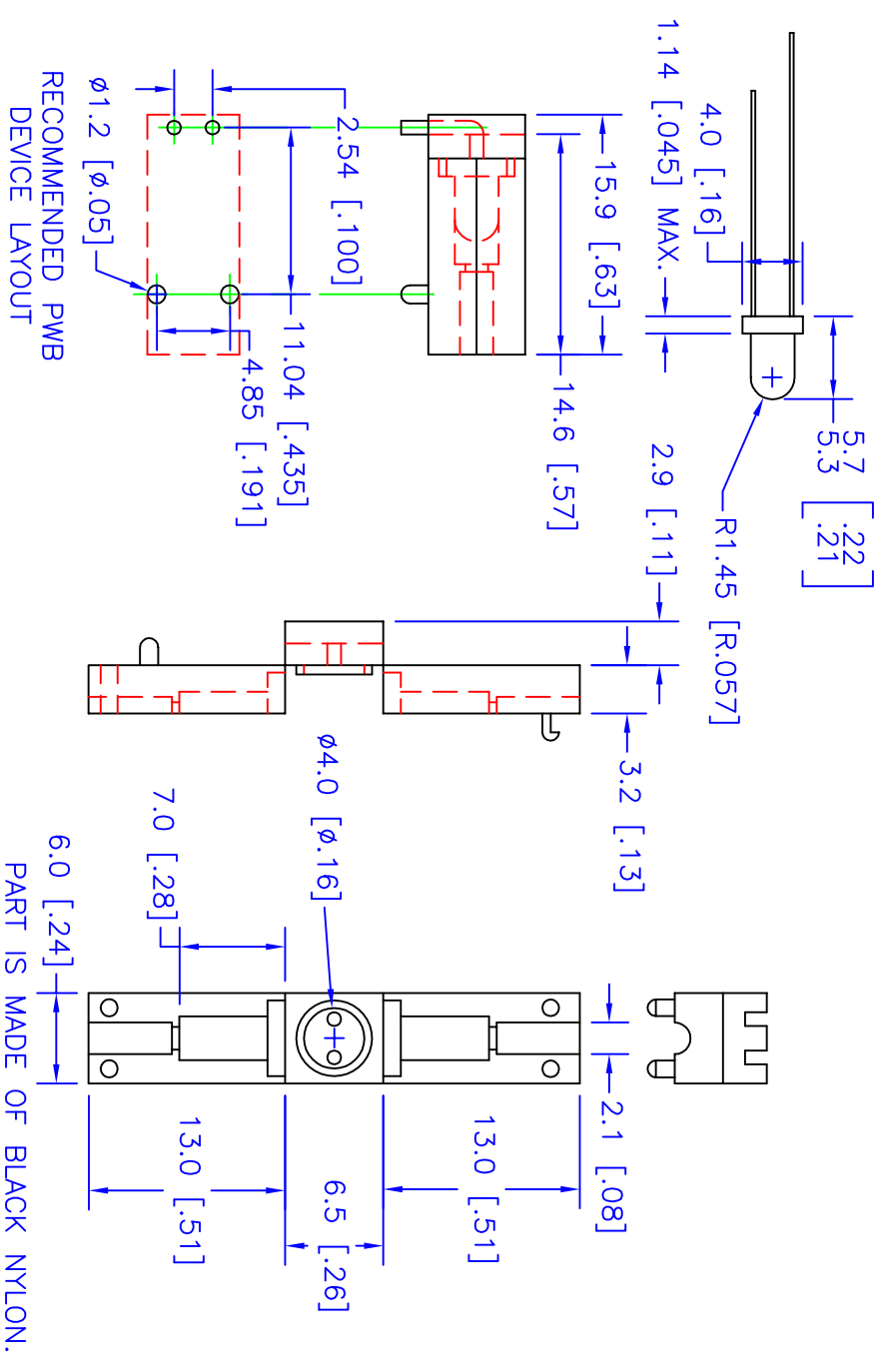


REVISIONS

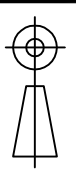
LIGHT PIPE
PREPARATION/INSTALLATION:



REV	DESCRIPTION	ECO	DATE	DWN	APVD
C	REVISED STRIP LENGTH FROM 1.04.05	0034	09/17/09	BB	KS



- NOTES:
1. ROHS COMPLIANT
 2. UL 94V-2 FLAMMABILITY RATING
 3. -40°C TO 85°C OPERATING TEMPERATURE
 4. SUITABLE FOR LIGHT PIPE WITH ø2.2mm JACKET AND OPTICAL CORE NO GREATER THAN ø1.5mm
 5. DO NOT WAVE SOLDER WITH THIS DEVICE
 6. FOR BEST RESULTS USE ONLY NARROW VIEWING ANGLE NON-DIFFUSED LEDS WITH OUTPUT POWER GREATER THAN 100mcd
 7. NOT RECOMMENDED FOR DATA COMMUNICATIONS



METRIC

UNLESS OTHERWISE SPECIFIED
DIMENSIONS MILLIMETERS [IN.]

TOLERANCES

0 PLC: ±1	SURFACE 3/2
1 PLC: ±.25	TEXTURE: √
2 PLC: ±.127	
3 PLC: ±.025	
4 PLC: ±.013	
ANGLE: ±1/2°	

REMOVE BURRS AND SHARP EDGES
FLATNESS .005 MM PER MM
ALL DIMENSIONS AFTER FINISH

PRODUCT	DESCRIPTION
LIGHT PIPE	
MATERIAL	NYLON 66
FINISH	NONE
DRAWN BY	B. BIDWELL
DATE	11/12/08
CHECKED BY	K. STOTZ
DATE	09/17/09

INDUSTRIAL FIBER OPTICS		NAME	
TEMPE, AZ 85281		MOUNT, RIGHT-ANGLE LED TO LIGHT PIPE	
SIZE	SCALE	PART NUMBER	REV
A	2:1	51 0530	C
DO NOT SCALE DRAWING	SHEET	1	OF 1